

CERTIFICATE OF CONFORMITY  
OF FACTORY PRODUCTION CONTROL No.**2449/CPR/AC-CB73**

In compliance with Construction Products Regulation (EU) 305/2011 of the European Parliament and of the Council of 9 March 2011, the notified body VERUS (nº 2449), issues this certificate that applies to the construction product:

**CONSUMABLES FOR WELDING. GENERAL PRODUCT STANDARD FOR FILLER METALS AND FLUXES FOR THE FUSION WELDING OF METALLIC MATERIALS.  
(ACCORDING TO ANNEX)**

placed on the market:

**CHAVES BILBAO, S.L.**C/ Bizkargi, 6. P.I. Sarrikola  
48195 Larrabetzu (Vizcaya)

and produced in the manufacturing plant:

Código centros: 2678, 2675, 2673, 2903, 2668, 2864, 2667, 2666, 2677,  
2670

This certificate attests that all provisions concerning the assessment and verification of the constancy of performance described in Annex ZA of the standard(s)

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under system 2+ are applied, **and that the factory production control is assessed to be in conformity with the applicable requirements.**

This certificate was first issued on the date indicate below, and will remain valid until its validity date, as long as neither the harmonised standard, the construction product, the AVCP methods nor the manufacturing conditions in the plant are modified significantly, unless suspended or withdrawn by the notified factory production control certification body.

**First issued date**

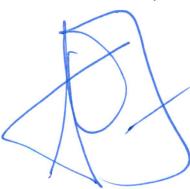
December 18, 2024

**Last issued date**

November 25, 2025

**Validity date**

December 31, 2026

Alfonso Valenzuela García  
Managing Director

Use this QR code to check the validity of the certificate at all times, even after the validity date has expired

# Certificate

## Conformity of factory production control

pursuant to Regulation (EU) No. 305/2011: System 2+

No. of Certificate: **0035-CPR-C954**

According to Regulation (EU) No. 305/2011 of the European Parliament and of the Council of 9 March 2011 (Construction Products Regulation - CPR), this Certificate applies to the construction product stated below:

Scope of application:

**Welding consumable** (filler metals and fluxes)  
for fusion welding of metallic materials intended to be used in metal structures or metal/concrete composite structures:  
**Filler wires acc. to EN ISO 14341, EN ISO 16834,  
EN ISO 21952, EN ISO 14343, EN ISO 18273**  
**Filler rods / filler wires acc. to EN ISO 636, EN ISO 16834**  
**Covered electrodes acc. to EN ISO 2560, EN ISO 3581**  
**Tubular cored electrodes acc. to EN ISO 17632, EN ISO 17633**

Name and address of the manufacturer:

**CHAVES BILBAO, S.L.**  
c/Bizkargi, Pol. Ind. Sarrikola,  
**ES - 648195 LARRABETZU - SPAIN**

Specified requirements:

This document is to certify that all the regulations governing the assessment and verification of constancy of performance as detailed in Annex ZA of the harmonized standard

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are applied under System 2+ and that the factory production control meets all the requirements described therein.

Period of validity:

This Certificate, first issued on **April 15, 2019** will be valid as long as the methods of testing and/or requirements for factory production control, for assessment of performance of stated characteristics which are referred to in the harmonized standard remain unchanged and as long as minor changes only will be made with regard to the product and manufacturing conditions on site. It will expire on **November 30, 2024** at the latest.

Cologne, January 11, 2022

TÜV Rheinland Industrie Service GmbH  
Notified Body for Construction Products  
(NB 0035)  
Am Grauen Stein, 51105 Köln, Deutschland  
e-mail: is@de.tuv.com



i.A. Dipl.-Ing. A. Makovka  
Certification Body for Construction Products

Rev. 3