

**1. Unique identification code of the product type:**

UNE EN ISO 14343-A

**2. Type, batch or serial number or any other element allowing identification of the construction product as required pursuant to Article 11 (4):**

GW ROLLER 2.30 (308LSi) ||BS300|| Hilo Acero Inoxidable EN 14343-A: G 19 9 L Si || AWS A5.9: ER308LSi  
 HILO ER308LSi ||BS300|| Hilo Acero Inoxidable EN 14343-A: G 19 9 L Si || AWS A5.9: ER308LSi  
 GW ROLLER 2.31 (316LSi) ||BS300|| Hilo Acero Inoxidable EN 14343-A: G 19 12 3 L Si || AWS A5.9: ER316LSi  
 GW ROLLER 2.31 (316LSi) ||BS300|| Hilo Acero Inoxidable EN 14343-A: G 19 12 3 L Si || AWS A5.9: ER316LSi  
 GW ROLLER 2.32 (309LSi) ||BS300|| Hilo Acero Inoxidable EN 14343-A: G 23 12 L Si || AWS A5.9: ER309LSi  
 HILO ER309LSi ||BS300|| Hilo Acero Inoxidable EN 14343-A: G 23 12 L Si || AWS A5.9: ER309LSi  
 GW ROLLER 2.33 (307Si) ||BS300|| Hilo Acero Inoxidable EN 14343-A: G 18 8 Mn || AWS A5.9: ER307Si  
 HILO ER307Si ||BS300|| Hilo Acero Inoxidable EN 14343-A: G 18 8 Mn || AWS A5.9: ER307Si  
 GW STICK 3.30 (308LSi) |||| Varilla Acero Inoxidable EN 14343-A: W 19 9 L Si || AWS A5.9: ER308LSi  
 VARILLA ER308LSi |||| Varilla Acero Inoxidable EN 14343-A: W 19 9 L Si || AWS A5.9: ER308LSi  
 GW STICK 3.31 (316LSi) |||| Varilla Acero Inoxidable EN 14343-A: W 19 12 3 L Si || AWS A5.9: ER316LSi  
 VARILLA ER316LSi |||| Varilla Acero Inoxidable EN 14343-A: W 19 12 3 L Si || AWS A5.9: ER316LSi  
 GW STICK 3.32 (309LSi) |||| Varilla Acero Inoxidable EN 14343-A: W 23 12 L Si || AWS A5.9: ER309LSi  
 VARILLA ER309LSi |||| Varilla Acero Inoxidable EN 14343-A: W 23 12 L Si || AWS A5.9: ER309LSi

**3. Intended use or uses of the construction product, in accordance with the applicable harmonised technical specification, as foreseen by the manufacturer:**

Metallic structural works.

**4. Name, registered trade name or registered trade mark and contact address of the manufacturer as required pursuant to Article 11(5):**

CHAVES BILBAO, S.L.- P.I. SARRIKOLA. C/BIZKARGI,6. LARRABETZU – BIZKAIA – ESPAÑA.

Tel: +34 944123456 – email: [info@chavesbao.com](mailto:info@chavesbao.com)

**5. System or systems of assessment and verification of constancy of performance of the construction product as set out in Annex V:**

System 2+

6. Factory production control certification body notified n°2449 (VERUS Certification) that has carried out the initial inspection of the factory and the FPC, the permanent monitoring, evaluation and supervision of the FPC, and has issued the certificate of conformity of the FPC 2449/CPR/AC-CB73.

**7. Declared performance:**

	C	Si	Mn	P	S	Cr	Ni	Mo	N	Cu	Otros
<b>308LSi</b>	0,03	0,65-1,0	1-2,5	0,03	0,03	19,5-22	9,0-11	0,75		0,75	
<b>316LSi</b>	0,03	0,65-1,0	1-2,5	0,03	0,03	18-20	11,0-14	2,0-3		0,75	
<b>309LSi</b>	0,03	0,65-1,0	1-2,5	0,03	0,03	23-25	12,0-14	0,75		0,75	
<b>307Si</b>	0,04-0,14	0,30-0,65	3,30-4,75	0,03	0,03	19,5-22	8-10,7	0,5-1,5		0,75	
<b>310</b>	0,08-0,15	0,3-0,65	1,0-2,5	0,03	0,03	25-28	20-22,5	0,75		0,75	
<b>312</b>	0,15	0,3-0,65	1-2,5	0,03	0,03	28-32	8,0-10,5	0,75		0,75	
<b>410NiMo</b>	0,06	0,5	0,6	0,03	0,03	11-12,5	4-5,0	0,4-0,7		0,75	
<b>2209</b>	0,03	0,9	0,5-2	0,03	0,03	21,5-23,5	7,5-9,5	2,5-3,5	0,08-0,2	0,75	
<b>2594</b>	0,03	1	2,5	0,03	0,02	24-27	8-10,5	2,5-4,5	0,2-0,3	1,5	W1,0

**8 The performance of the product identified in points 1 and 2 is conformity with the declared performance in point 7.**

This declaration of performance is issued under the sole responsibility of the manufacturer identified in point 4.

Signed for and on behalf of the manufacturer by:



Beatriz Andújar  
Quality and Environment Manager  
Larrabetzu, 25th march 2026.