

1. Unique identification code of the product-type:

UNE EN ISO 17632

2. Type, batch or serial number or any other element allowing identification of the construction product as required pursuant to Article 11 (4):

WIRW E70C-6M H4 |||| Metal-Cored Wire EN 17632-A: T 42 3 M M21 1
GW ROLLER 2.61 (E70C-6C/6M) |||| Hilo Tub. Metal Cored EN 17632-A: T 42 4 M C1/M21 3 H5
GW ROLLER 2.60 (E71T-1C/1M) |||| Flux-Cored Wire EN 17632-A: T 42 2 P C1/M21 1 H5
WIRE E71T-11 |||| Self-Shielded Wire EN 17632-A: T 42 Z Y N O 1
GW ROLLER 2.711 (E71T-11) |||| Self-Shielded Wire EN 17632-A: T 42 Z Y N O 1
WIRE E71T-5 ||S300|| Basic Flux-Cored Wire EN 17632-A: T 46 4 B M 2 H5

3. Intended use or uses of the construction product, in accordance with the applicable harmonised technical specification, as foreseen by the manufacturer:

Metallic structural works.

4. Name, registered trade name or registered trade mark and contact address of the manufacturer as required pursuant to Article 11(5): CHAVES BILBAO, S.L.- P.I. SARRIKOLA. C/BIZKARGI,6. LARRABETZU – BIZKAIA – SPAIN.Tel: +34 944123456 – email: info@chavesbao.com**5. System or system of assessment and verification of constancy of performance of the construction product as set out in Annex V:**

System 2+

6. Factory production control certification body notified n°0035 (TÜV Rheinland Industrie Service GmbH), that has carried out the initial inspection of the factory and the FPC, the permanent monitoring, evaluation and supervision of the FPC, and has issued the certificate of conformity of the FPC. 0035-CPR-C954.

7. Declared performance:

	Mn	Cr	Ni	Mo	V	Nb	Al	Cu
3M 21 1 H5	2,0	0,2	0,5	0,2	0,08	0,05	2,0	0,3
2P C1/M21	2,0	0,2	0,5	0,2	0,08	0,05	2,0	0,3
Z Y N O 1	2,0	0,2	0,5	0,2	0,08	0,05	2,0	0,3
4B M2 H5	2,0	0,2	0,5	0,2	0,08	0,05	2,0	0,3

8. The performance of the product identified in points 1 and 2 is in conformity with the declared performance in point 7.

This declaration of performance is issued under the sole responsibility of the manufacturer identified in point 4.

Signed for and on behalf of the manufacturer by:



Beatriz Andújar
Quality and Environment Manager
19th February, 2024, Larrabetzu.

1. Unique identification code of the product type:

UNE EN ISO 17632

2. Type, batch or serial number or any other element allowing identification of the construction product as required pursuant to Article 11 (4):

HILO E70C-6M H4 |||| Hilo Tub. Metal Cored EN 17632-A: T 42 3 M M21 1
GW ROLLER 2.61 (E70C-6C/6M) |||| Hilo Tub. Metal Cored EN 17632-A: T 42 4 M C1/M21 3 H5
GW ROLLER 2.60 (E71T-1C/1M) |||| Hilo Tub. Flux Cored EN 17632-A: T 42 2 P C1/M21 1 H5
WIRE E71T-1C/1M |||| Flux-Cored Wire EN 17632-A: T 42 2 P C1/M21 || AWS A5.20: E71T-1C/1M
HILO E71T-11 |||| Hilo Tub. Autoprotegido EN 17632-A: T 42 Z Y N O 1
GW ROLLER 2.711 (E71T-11) |||| Hilo Tub. Autoprotegido EN 17632-A: T 42 Z Y N O 1
HILO E71T-5 ||S300|| Hilo Tub. Básico EN 17632-A: T 46 4 B M 2 H5

3. Intended use or uses of the construction product, in accordance with the applicable harmonised technical specification, as foreseen by the manufacturer:

Metallic structural works.

4. Name, registered trade name or registered trade mark and contact address of the manufacturer as required pursuant to Article 11(5):

CHAVES BILBAO, S.L.- P.I. SARRIKOLA. C/BIZKARGI,6. LARRABETZU – BIZKAIA – ESPAÑA.

Tel: +34 944123456 – email: info@chavesbao.com**5. System or systems of assessment and verification of constancy of performance of the construction product as set out in Annex V:**

System 2+

6. Factory production control certification body notified n°2449 (VERUS Certification) that has carried out the initial inspection of the factory and the FPC, the permanent monitoring, evaluation and supervision of the FPC, and has issued the certificate of conformity of the FPC 2449/CPR/AC-CB73.

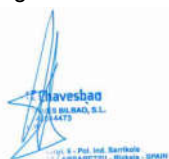
7. Declared performance:

	Mn	Cr	Ni	Mo	V	Nb	Al	Cu
3M 21 1 H5	2,0	0,2	0,5	0,2	0,08	0,05	2,0	0,3
2P C1/M21	2,0	0,2	0,5	0,2	0,08	0,05	2,0	0,3
Z Y N O 1	2,0	0,2	0,5	0,2	0,08	0,05	2,0	0,3
4B M2 H5	2,0	0,2	0,5	0,2	0,08	0,05	2,0	0,3

8. The performance of the product identified in points 1 and 2 is conformity with the declared performance in point 7.

This declaration of performance is issued under the sole responsibility of the manufacturer identified in point 4.

Signed for and on behalf of the manufacturer by:



Beatriz Andújar
Quality and Environment Manager
Larrabetzu, 22th July 2025.